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Part # LI-0055

Instruction Sheet for Porcelained Exhaust Manifolds

- Your manifolds have been heat treated to 1400° F and a new coat of porcelain enamel fired on.
- Place a soft (aluminum, brass, or copper) flat washer under the manifold attaching nuts to avoid chipping the enamel finish.
- When replacing manifolds on a new or rebuilt engine, ensure the engine is properly timed and carburetion is set correctly. Failure to do so will cause the porcelain to fracture and flake off. The porcelain will hold up much longer if the engine is set to run on the rich side; lean settings result in a hotter running engine which might cause the porcelain coating to fail.
- Avoid getting oil, water or antifreeze on hot manifold because it will stain or cause other problems.