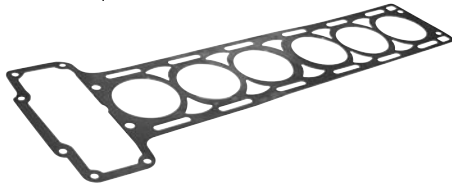




Individual Gaskets & Seals

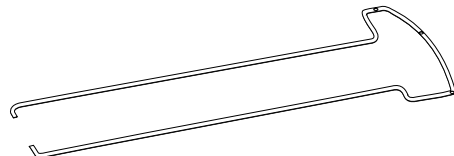


Gaskets



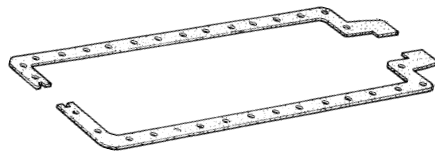
Copper & Composite Head Gaskets

- 3.4 Liter, Copper _____ **01-AE530C**
- 3.8 Liter, Copper _____ **01-AE540C**
- 3.8 Liter, Composite __ **01-AE540COMP**



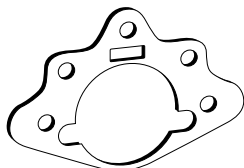
Cam Cover Gaskets

- 3.4 & 3.8 With Mechanical Tachometer (2 required) _____ **01-JM448**
- 3.4 & 3.8 With Electric Tach Generator; 4.2 Liter to 1974. Right Side _____ **01-JM447**
- Left Side _____ **01-JM448**
- 4.2 Liter, '75-on, 2 required __ **JA-EAC5039**
- "Half Moon" Plugs, XJ-6, 2 req'd __ **C39195**
- V-12, Right Side (see page 132) __ **C29428**
- V-12, Left Side (see page 132) __ **C29429**
- "Half Moon" Plugs, V-12, 2 req'd __ **C30431**
- XJ-40, 1988-on _____ **JA-EAC2912**
- "Half Moon" Plugs, XJ-40, 2 req'd _ **C30431**
- XJ-40 Spark Plug Boss Seal _ **JA-EAC4049**



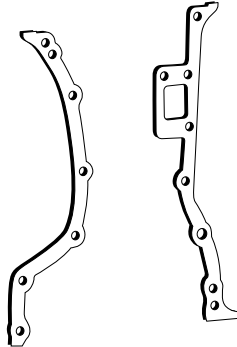
Oil Pan Gaskets

- Six Cylinder Engines to 1987 __ **C19590PR**
- Also Required: Rear Strip Gasket
- 3.4 and 3.8 liter (cork) _____ **C2302**
- 4.2 Liter (rubber) _____ **C36499**
- V-12 E-Type Pan Gaslet _____ **01-JH485**
- XJ-12, XJ-S, Upper Pan _____ **01-JH485**
- XJ-12, XJ-S, Lower Pan ____ **01-EBC9623**



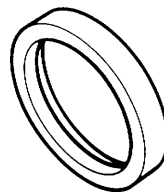
Carburetor-to-Air-Filter Gaskets

- S.U. H6 Carburetors _____ **C4475**
- S.U. HD6 Carburetors _____ **C15553**
- S.U. HD8 Carburetors _____ **C7164**
- Stromberg Carburetors _____ **C28721**



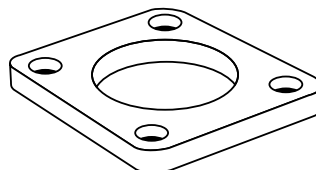
Timing Cover Gaskets

- XK-120, Early XK-140/MK VII Pair _ **C4466**
- C4466 fitted to all XK-120, XK-140 to engine G.1907; all MK VII A- and B-Series engines plus D-Series to 6722
- Later Six Cylinder to Feb. 1969 __ **C8615PR**
- Six Cylinder, Feb. 1969-on _____ **C28658PR**
- V-12, One Each Required:
- Left _____ **JA-EBC9632**
- Right _____ **JA-EBC9633**
- Top _____ **JA-EBC9625**



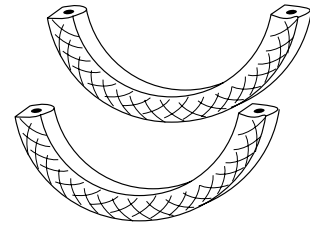
Front Crankshaft Seals

- Six-Cylinder Rope Seal, two required (rope seals fitted to all XK-120XK-140 to engine G.1907; all MK VII A- and B-Series engines plus D-Series to 6722), per pair ____ **C2306**
- Six-Cylinder, 1956-1987 _____ **JA-EAC4219**
- Also available for JA-EAC4219 applications is a special, heavy duty Teflon/silicone seal; (see page 115 for more information.) **JA-10527**
- XJ-40 _____ **JA-EAC7954**
- V-12, standard type _____ **C30002**
- V-12, neoprene _____ **JA-JLM10613**



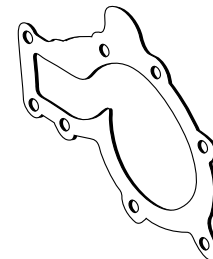
Carburetor Insulation Blocks

- For 1-3/4" S.U. Carburetors _____ **C7461**
- For 2" S.U. Carbs _____ **C33059**
- (Not Series I E-Type)
- E-Type Series I _____ **C17413**
- (Thinner, for proper linkage alignment.)
- Gaskets for 2" carb blocks _____ **C7221**
- Series II E-Type _____ **C28697**
- V-12 E-Type, Series I XJ-6 _____ **C33060**



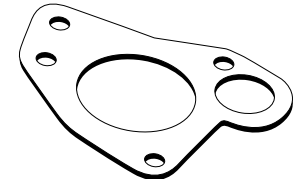
Rear Crankshaft Seals

- Six-Cylinder Engines:
- 1962 to 1987, 2 req'd _____ **C19654**
- (Earlier engines do not use a rear crank seal.)
- XJ-40 _____ **JA-EAC4974**
- V-12 Engines:
- To engine 8S66783, 2 required __ **C19654**
- From engine 8S66784 _____ **JA-EBC2101**



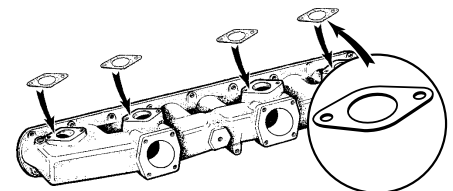
Water Pump Gaskets

- Up to February 1969 _____ **C2303**
- February 1969-on _____ **C28656**
- V-12s Require One Each:
- Pump-to-Engine-Block Gasket **JA-EBC9629**
- Intermediate Plate Gasket ____ **JA-EBC9630**



Thermostat Gaskets

- Six-Cylinder Engines:
- Please refer to cooling section.
- Carbureted V-12 Engines _____ **C33281**
- Fuel Injected V-12s:
- Right Side _____ **JA-EBC8330**
- Left Side _____ **JA-EBC8331**



Water Rail Gaskets

- Dual carburetor type; four required for MK I, MK II, 3.8S, MK IX, and XK-150 __ **C12309**
- Triple carburetor type; three required for XK-150 "S," 3.8 E-Type, 3.8 MK X **C11577**
- V-12, 8 required _____ **C30344**



Gaskets



Gaskets

Model	Year	Displacement	Head Set	Head Gasket	Conversion Set	Sump Gasket	Exhaust Manifold	Intake Manifold
XK-120	48 - 54	3.4 Liter	01-CE532	01-AE530	01-EE532	C19590PR	C2318	01-MS118
<i>Note: Conversion set does not include C2306 rope seals or C4466 timing cover gasket pair; order separately.</i>								
XK-140	55 - 56	3.4 Liter	01-CE532	01-AE530	01-EE532	C19590PR	C2318	01-MS118
<i>Note: Conversion set does not include C2306 rope seals or C4466 timing cover gasket pair as fitted up to engine G.1907. Order separately.</i>								
XK-150	57 - 61	3.4 Liter	01-CE532	01-AE530	01-EE532	C19590PR	C2318	01-MS118
XK-150 "S"	58 - 61	3.4 Liter	01-CE532	01-AE530	01-EE532	C19590PR	C2318	01-MS119
<i>Note: Head set does not include proper intake manifold gasket; order 01-MS119 separately.</i>								
XK-150	59 - 61	3.8 Liter	01-CE541	01-AE540	01-EE532	C19590PR	C2318	01-MS118
XK-150 "S"	59 - 61	3.8 Liter	01-CE542	01-AE540	01-EE532	C19590PR	C2318	01-MS119
3.8 E-Type	61 - 64	3.8 Liter	01-CE542	01-AE540	01-EE532	C19590PR	C2318	01-MS119
4.2 E-Type	65 - 68	4.2 Liter	01-CG571	NSS	01-EG571	C19590PR	C2318	01-MS120
<i>Note: The above gaskets apply to Coupe and Roadster up to engine 7R.1914 and 2+2 up to engine 7R.35388.</i>								
4.2 E-Type	69 - 71	4.2 Liter	01-DJ021	01-BJ020	01-EH690	C19590PR	C2318	01-MS120
<i>Note: The above gaskets apply to Coupe and Roadster from engine 7R.1915 and 2+2 from engine 7R.35389.</i>								
V-12 E-Type	71 - 74	5.3 Liter	01-CH831	NSS	01-EH831	01-JH485	JA-EBC10199	C34063
<i>Note: Twelve each of JA-EBC10199 and C34063 required. C45154 bearing retainers (see page 134) not included with gasket sets, order two separately.</i>								
MK I	55 - 59	3.4 Liter	01-CE532	01-AE530	01-EE532	C19590PR	C2318	01-MS118
MK II, 3.4S	60 - 67	3.4 Liter	01-CE532	01-AE530	01-EE532	C19590PR	C2318	01-MS118
<i>Note: Use conversion set 01-EG571 for MK II with alloy sump & all 3.4S.</i>								
MK II	60 - 67	3.8 Liter	01-CE541	01-AE540	01-EE532	C19590PR	C2318	01-MS118
<i>Note: Use conversion set 01-EG571 for MK II 3.8 with alloy sump.</i>								
3.8S	64 - 67	3.8 Liter	01-CE541	01-AE540	01-EG571	C19590PR	C2318	01-MS118
MK VII	51 - 56	3.4 Liter	01-CE532	01-AE530	01-EE532	C19590PR	C2318	01-MS118
<i>Note: 01-EE532 bottom-end set does not include C2306 front crankshaft rope seals or C4466 timing cover gasket pair as fitted to MK VII A- and B-Series engines plus D-Series to 6722; order these items separately.</i>								
MK VIII	57 - 59	3.4 Liter	01-CE532	01-AE530	01-EE532	C19590PR	C2318	01-MS118
MK IX	59 - 61	3.8 Liter	01-CE541	01-AE540	01-EE532	C19590PR	C2318	01-MS118
MK X	62 - 64	3.8 Liter	01-CE542	01-AE540	01-EG571	C19590PR	C2318	01-MS119
MK X	65 - 67	4.2 Liter	01-CG571	NSS	01-EG571	C19590PR	C2318	01-MS120
420, 420G	67 - 70	4.2 Liter	01-CG571	NSS	01-EG571	C19590PR	C2318	01-MS120
<i>Note: The above gaskets apply to 420 up to engine F.11172 and 420G up to engine 7D.58881.</i>								
420, 420G	67 - 70	4.2 Liter	01-DJ020	01-BJ020	01-EH690	C19590PR	C2318	01-MS120
<i>Note: The above gaskets apply to 420 from engine 7F.11173 and 420G from engine 7D.58882.</i>								

NSS = Not Sold Separately—order appropriate set.

"Conversion Set" = "Bottom End Set".

Note: For copper head gaskets please see XKs Unlimited's Performance & Accessories catalog.



Gaskets



Model	Year	Displacement	Head Set	Head Gasket	Bottom End Set	Sump Gasket	Exhaust Manifold	Intake Manifold
XJ-6 Ser. I	69 - 73	4.2 Liter	01-DJ020	01-BJ020	01-EH690	C19590PR	C2318	01-MS120
<i>Note: Head Set 01-BJ020 applies to XJ-6 from engine 7L.1176 to engine 7L.73999 only.</i>								
XJ-6 Ser. II	73 - 74	4.2 Liter	01-DJ022	01-BJ020	01-EH690	C19590PR	C2318	01-MS120
<i>Note: Head Set 01-DJ022 applies to Series II cars from engine 7L.74000 up to engine 8L.9080 only (about 1974.5).</i>								
XJ-6 Ser. II	74 - 78	4.2 Liter	01-DJ023	01-BJ020	01-EH690	C19590PR	C2318	01-MS120
<i>Note: Head Set 01-DJ023 applies to carbureted engines after 8L.9081 only.</i>								
XJ-6 Ser. II, F.I.	'78	4.2 Liter	01-DJ024	01-BJ020	01-EH690	C19590PR	C2318	01-MS120
XJ-6 Ser. III	78 - 87	4.2 Liter	01-DJ024	01-BJ020	01-EH690	C19590PR	C2318	01-MS120
XJ-40, 3.6	88 - 89	3.6 Liter	01-JLM11088	01-NBC2520AA	01-JLM835	N/A	JA-EAC8994 (FR) JA-EAC8995 (RR)	JA-EBC2781
<i>Note: 01-JLM835 is a "supplementary" set, it applies up to engine 180210.</i>								
XJ-40, 4.0	1990-on	4.0 Liter	01-JLM11088	01-NBC2520AA	01-JLM11574	N/A	JA-EAC8994 (FR) JA-EAC8995 (RR)	JA-EBC2781
<i>Note: JLM11574 is a "supplementary" gasket set applicable from engine 180211-on.</i>								
XJ-12 carbs	73 - 75	5.3 Liter	01-CH831	NSS	01-EH831	Upper: 01-JH485 Lower: 01-EBC9623	JA-EBC10199	C34063
<i>Note: Twelve each of JA-EB10199 and C34063 required. C45154 retainers not included with gasket sets, order two separately. (12 Req'd.)</i>								
XJ-12, XJ-S	76 - 81	5.3 Liter	01-CH832	NSS	01-EH831	Upper: 01-JH485 Lower: 01-EBC9623	JA-EBC10199	JA-NNA3020BA
<i>Note: Twelve of JA-EBC10199 required. C45154 bearing retainers (see page 134) not included with gasket sets, order two separately.</i>								
XJ-S H.E.	1982 - 1993	5.3 Liter	01-DE880	NSS	01-EH831	Upper: 01-JH485 Lower: 01-EBC9623	JA-EBC10199	JA-NNA3020BA
<i>Note: Twelve of JA-EB10199 required. C45154 bearing retainers (see page 134) not included with gasket sets, order two separately. New-style rear crank seal, part number JA-EBC2101 fitted to XJ-S from engine 8S.66783, not included with 01-EH831 bottom-end set; order separately if required.</i>								
XJ-S 6.0	1994-on	6.0 Liter	01-DE880		JA-JLM11517			
<i>Note: Twelve of JA-EBC10199 required. C45154 bearing retainers (see page 134) not included with gasket sets, order two separately. Rear crank seal, part number JA-EBC2101, not included with 01-EH831 bottom-end set; order separately if required.</i>								
New S-Type	2000-on	3.0 V-6	JA-JLM20870	XR8-5386 (R) XR8-5388 (L)	N/A	JA-XR8-10722	XR8-5399 (2)	JA-XR8-5294 JA-XR8-5396
New S-Type	2000-on	4.0 V-8	JA-JLM20935	NCC2540BC (R) NCC2541BC (L)	N/A	JA-NCE1730BB	AJ8-1715 LH AJ8-1714 RH	NCE3016AA (8)
XJ8, XK8	1998-on	4.0 V-8	JA-JLM20750	NCC2540BC (R) NCC2541BC (L)	JA-JLM20140	JA-NCA1730AD	NCA2906AE RH NCA2907AE LH	NCA3016BB (8)
XJR, XKR	1998-on	4.0 V-8	JA-JLM20751	NCC2540BC (R) NCC2541BC (L)	JA-JLM20140	JA-NCA1750AD	NCA2906AE RH NCA2907AE LH	NCC3018AB (2)
XJ-6, XJ-R	1995-1997	4.0 Six	JA-JLM12305	NBC2520BB	JA-JLM11574	Not Used	EBC11330 (F) NBC2909AA (R)	JA-EBC11081
<i>To engine E.B107673</i>								
XJ-6, XJ-R	1995-1997	4.0 Six	JA-JLM11649	NBC2520AB	JA-JLM11574	Not Used	EBC11330 (F) NBC2909AA (R)	JA-EBC11081
<i>From engine E.B107674</i>								

NSS = Not Sold Separately—order appropriate set.
 “Conversion Set” = “Bottom End Set”